

TOYOTA

SERVICE BULLETIN

TOYOTA MOTOR SALES, U.S.A., INC.

VOLUME

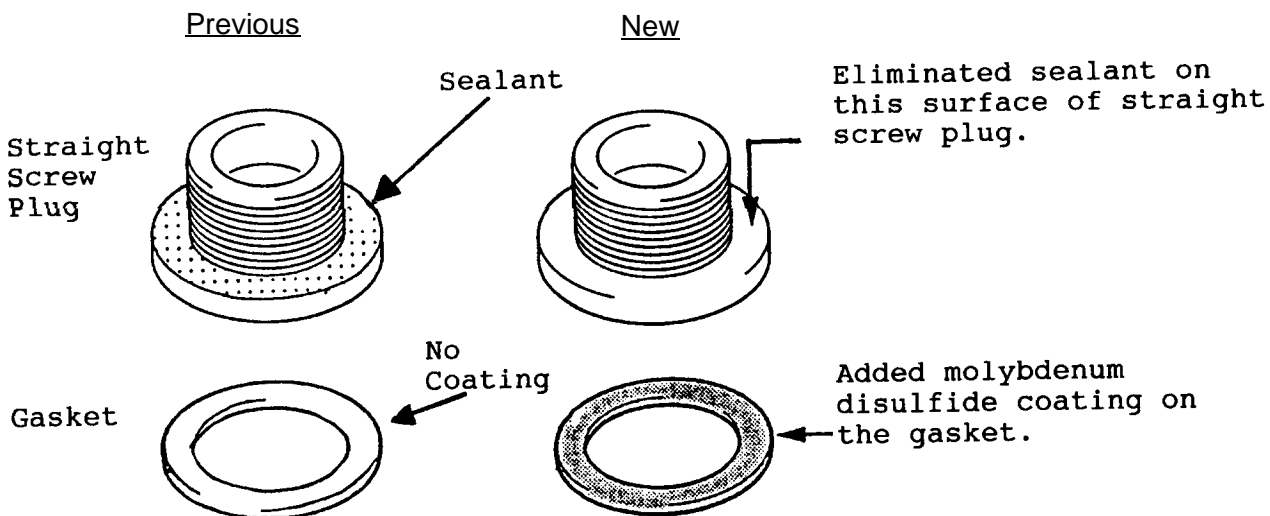
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REFERENCE ENGINE _____
NUMBER 025 _____
DATE 08-31-90 _____
MODEL AC _____

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2TZ-FE CYLINDER HEAD COOLANT CORE PLUG

A design change has been made to the cylinder head coolant core plug and gasket as shown below:



PRODUCTION CHANGE EFFECTIVE:

Starting VIN

JT3AC1*R*M0015579 (2WD)

JT3AC2*S*M0002065 (4WD)

From Engine No.

2TZ-0052874

2TZ-0052874

Production Date

MAY 14, 1990

MAY 14, 1990

PART NUMBER INFORMATION:

PREVIOUS P/N	NEW PART NO.	PART NAME
90341-27005	90341-27006	Plug, Straight Screw
90430-27004	90430-27005	Gasket

SERVICE INFORMATION:

- Always replace screw plugs and gaskets as a set only with new style parts.
- Torque new screw plugs to 62 ft-lb (850 kg-cm, 83 N-m).
- **Do not** apply anaerobic sealant on the threads.

TECHNICAL ASSURANCE DEPARTMENT

EG025-90